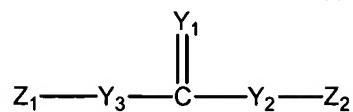


What is claimed is:

1. A compound having the formula:

(I)



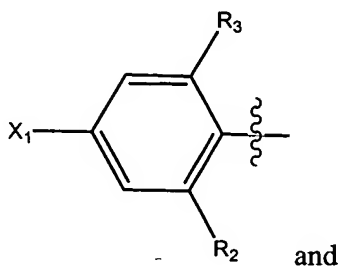
5 wherein:

Y_{1-3} are independently O, S or NR_1 ;

Z_1 and Z_2 are independently selected substituted or unsubstituted aromatic hydrocarbons or substituted or unsubstituted heterocyclic aromatic groups containing an aldehyde or protecting group, and

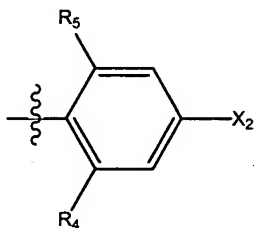
- 10 R_1 is selected from the group consisting of hydrogen, C_{1-6} alkyls, C_{3-12} branched alkyls, C_{3-8} cycloalkyls, C_{1-6} substituted alkyls, C_{3-8} substituted cycloalkyls, aryls, substituted aryls, aralkyls, C_{1-6} heteroalkyls, substituted C_{1-6} heteroalkyls, C_{1-6} alkoxys, phenoxys and C_{1-6} heteroalkoxys.

- 15 2. The compound of claim 1, wherein
 Z_1 is



and

Z_2 is



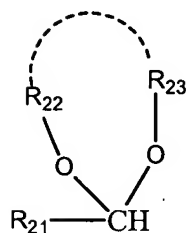
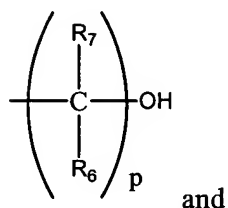
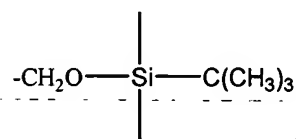
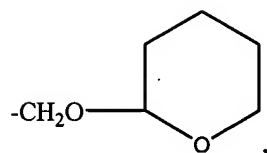
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wherein:

X₁ and X₂ are independently selected from the group consisting of

-CHO,

-NO₂,



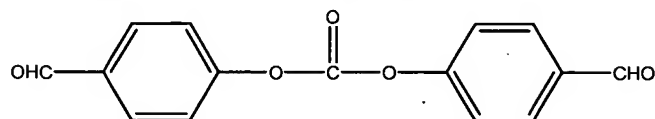
wherein

10 R₂₋₇ and R₂₁ are independently selected from the group consisting of hydrogen, C₁₋₆ alkyls, C₃₋₁₂ branched alkyls, C₃₋₈ cycloalkyls, C₁₋₆ substituted alkyls, C₃₋₈ substituted cycloalkyls, aryls, substituted aryls, aralkyls, C₁₋₆ heteroalkyls, substituted C₁₋₆ heteroalkyls, C₁₋₆ alkoxys, phenoxys and C₁₋₆ heteroalkoxys;

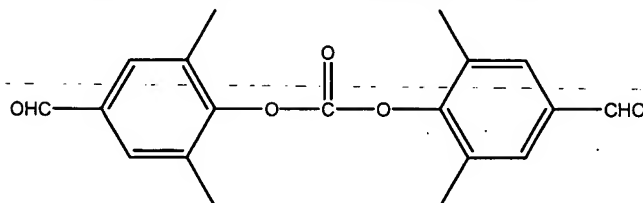
15 R₂₂ and R₂₃ are selected from the same group which defines R₂ and optionally together form a heterocyclic group; and
p is a positive integer.

3. The compound of claim 2 wherein, Y_{1-3} are each O, R_{3-6} are independently one of hydrogen or a C_{1-6} alkyl, and Z_2 is the same as Z_1 .

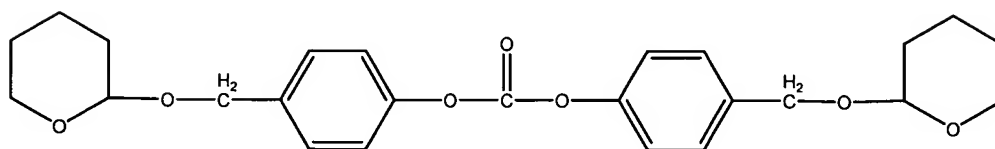
4. The compound of claim 1 having the formula:



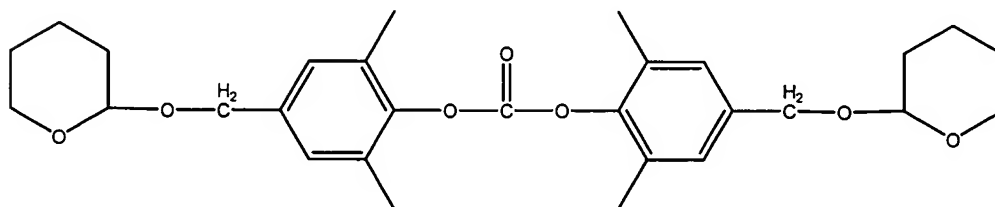
5. The compound of claim 1 having the formula:



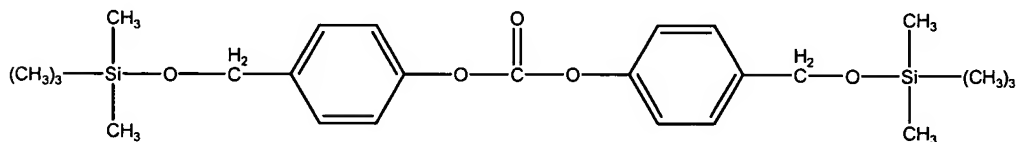
6. The compound of claim 1 having the formula:



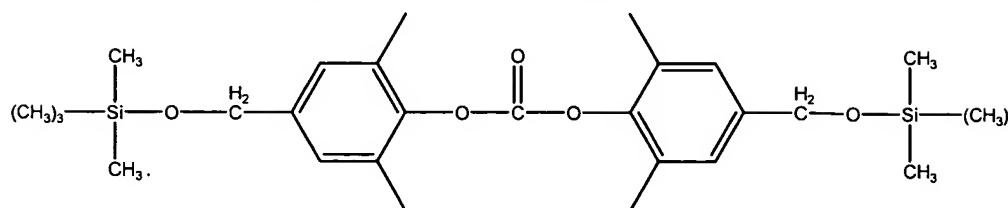
7. The compound of claim 1 having the formula:



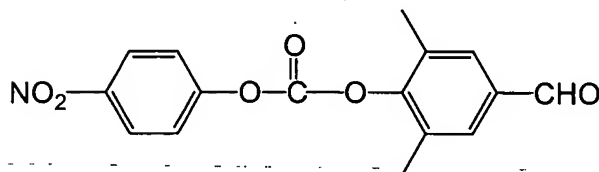
8. The compound of claim 1 having the formula:



9. The compound of claim 1 having the formula:

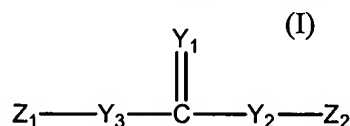


or



5 10. A method of preparing an activated nucleophile, comprising:

a) reacting a compound having the formula:



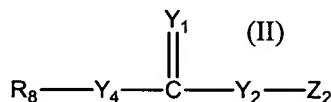
wherein:

Y_{1-3} are independently O, S or NR_1 ;

10 Z_1 and Z_2 are independently selected substituted or unsubstituted aromatic hydrocarbons or substituted or unsubstituted heterocyclic aromatic groups containing an aldehyde or protecting group; and

R_1 is selected from the group consisting of hydrogen, C_{1-6} alkyls, C_{3-12} branched alkyls, C_{3-8} cycloalkyls, C_{1-6} substituted alkyls, C_{3-8} substituted cycloalkyls, aryls, substituted aryls, aralkyls, C_{1-6} heteroalkyls, substituted C_{1-6} heteroalkyls, C_{1-6} alkoxy, phenoxy and C_{1-6} heteroalkoxy;

with a strong nucleophile under conditions sufficient to form a compound of formula (II):



20 wherein:

R_8 is a residue of a strong nucleophile;

Y_4 is NR_{20} , O or S;

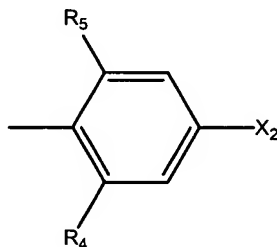
Y_{1-2} are independently O, S or NR_1 ;

Z_2 is a substituted or unsubstituted aromatic hydrocarbon or substituted or unsubstituted heterocyclic aromatic group containing an aldehyde or protecting group; and

- 5 R_1 and R_{20} are independently selected from the group consisting of hydrogen, C_{1-6} alkyls, C_{3-12} branched alkyls, C_{3-8} cycloalkyls, C_{1-6} substituted alkyls, C_{3-8} substituted cycloalkyls, aryls, substituted aryls, aralkyls, C_{1-6} heteroalkyls, substituted C_{1-6} heteroalkyls, C_{1-6} alkoxys, phenoxys and C_{1-6} heteroalkoxys.

10

11. The method of claim 10, wherein Z_2 is:

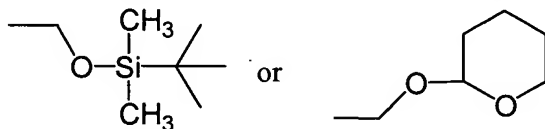


wherein:

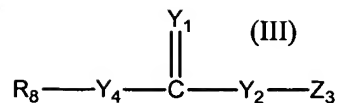
- R_{4-5} are independently selected from the group consisting of hydrogen, C_{1-6} alkyls, C_{3-12} branched alkyls, C_{3-8} cycloalkyls, C_{1-6} substituted alkyls, C_{3-8} substituted cycloalkyls, aryls, substituted aryls, aralkyls, C_{1-6} heteroalkyls, substituted C_{1-6} heteroalkyls, C_{1-6} alkoxys, phenoxys and C_{1-6} heteroalkoxys; and X_2 is an aldehyde or protecting group.

- 20 12. The method of claim 11, wherein X_2 is CHO.

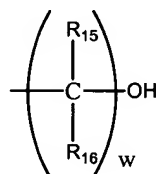
13. The method of claim 11, wherein X_2 is



- 25 14. The method of claim 10, further comprising converting X_2 to an alcohol and thereby forming a compound of the formula:



wherein Z_3 is substituted or unsubstituted aromatic hydrocarbon or substituted or unsubstituted heterocyclic aromatic group substituted with



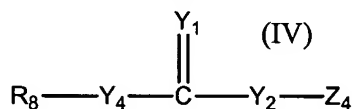
5 wherein

R_{15-16} are independently selected from the group consisting of hydrogen, C_{1-6} alkyls, C_{3-12} branched alkyls, C_{3-8} cycloalkyls, C_{1-6} substituted alkyls, C_{3-8} substituted cycloalkyls, aryls, substituted aryls, aralkyls, C_{1-6} heteroalkyls, substituted C_{1-6} heteroalkyls, C_{1-6} alkoxys, phenoxys and C_{1-6} heteroalkoxys; and

10 w is a positive integer.

15. The method of claim 14, wherein p is 1.

16. The method of claim 14, further comprising reacting said compound
15 of formula (III) with a moiety containing a leaving group under conditions sufficient to form an activated polymer of the formula:



wherein

R_8 is a residue of a strong nucleophile;

20 Y_4 is NR_{20} , O or S;

Y_{1-2} are independently O, S or NR_1 ;

R_1 and R_{20} are independently selected from the group consisting of hydrogen, C_{1-6} alkyls, C_{3-12} branched alkyls, C_{3-8} cycloalkyls, C_{1-6} substituted alkyls, C_{3-8} substituted cycloalkyls, aryls, substituted aryls, aralkyls, C_{1-6} hetero-

alkyls, substituted C₁₋₆ heteroalkyls, C₁₋₆ alkoxys, phenoxys and C₁₋₆ hetero-alkoxys; and

Z₄ is a leaving group.

5 17. The method of claim 16, wherein said moiety containing a leaving group is selected from the group consisting of disuccinimidyl carbonate and *N*-hydroxyphthalamide.

10 18. The method of claim 10, wherein R₈ comprises a polyalkylene oxide residue.

19. The method of claim 18, wherein R₈ is a polyethylene glycol residue.

15 20. The method of claim 18, wherein R₈ comprises -O-(CH₂CH₂O)_x and x is the degree of polymerization.

21. The method of claim 18, wherein R₈ has a weight average molecular weight of from about 20,000 to about 100,000.

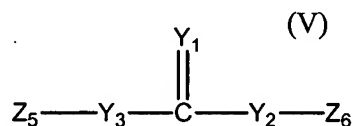
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22. The method of claim 10, wherein R₈ has a weight average molecular weight of from about 25,000 to about 60,000.

25 23. The method of claim 16, further comprising reacting the activated polymer of formula IV with a biologically active compound to form a polymer conjugate.

24. A method of preparing an activated nucleophile, comprising:

a) reacting a compound having the formula:

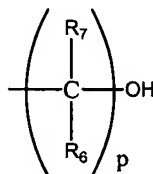


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wherein:

Y₁₋₃ are independently O, S or NR₁;

Z₅ and Z₆ are independently selected substituted or unsubstituted aromatic hydrocarbons or substituted or unsubstituted heterocyclic aromatic groups, substituted with



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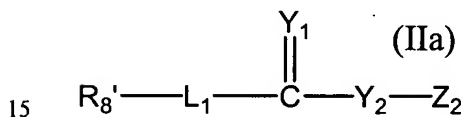
wherein

R₁ and R₆₋₇ are independently selected from the group consisting of hydrogen, C₁₋₆ alkyls, C₃₋₁₂ branched alkyls, C₃₋₈ cycloalkyls, C₁₋₆ substituted alkyls, C₃₋₈ substituted cycloalkyls, aryls, substituted aryls, aralkyls,

10 C₁₋₆ heteroalkyls, substituted C₁₋₆ heteroalkyls, C₁₋₆ alkoxys, phenoxys and C₁₋₆ heteroalkoxys;

p is a positive integer; and

with a nucleophile under conditions sufficient to form a compound of Formula (IIa):



wherein:

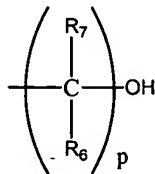
R₈' is a nucleophile residue;

L₁ is a bifunctional linker

Y₁₋₂ are independently O, S or NR₁;

20

Z₆ is a substituted or unsubstituted aromatic hydrocarbon or substituted or unsubstituted heterocyclic aromatic group, substituted with



; and

R₁, R₆₋₇ and R₂₀ are independently selected from the group consisting of hydrogen, C₁₋₆ alkyls, C₃₋₁₂ branched alkyls, C₃₋₈ cycloalkyls, C₁₋₆ substituted

alkyls, C₃₋₈ substituted cycloalkyls, aryls, substituted aryls, aralkyls, C₁₋₆ heteroalkyls, substituted C₁₋₆ heteroalkyls, C₁₋₆ alkoxys, phenoxys and C₁₋₆ heteroalkoxys.